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## How to thread singer 201k

TO START SEWING See Fig 19 Be sure to have thread take-up lever 5, Fig 10 in its highest position. The throat plate has guide lines for gauging square corners. Place material beneath the presser foot G, turn the hand wheel to bring the point of the needle into the material, then lower the presser foot by means of presser foot by means of presser bar lifter J, and start to sew. Some materials, such as soft finished sheers, nylons, jerseys, tricots and other elastic and spongy textiles, require a slight amount of assistance in feeding during sewing operations. However, too much pull will stretch the seam, create irregular stitching and bend the needle. Most materials require only guiding for best sewing results. TO TURN A CORNER Stop the machine when the needle eye, making its upward stroke, is still in the fabric. Raise the presser foot. BASTING The longest stitch, No. 6 on the stitch indicator, is satisfactory for basting and is easily removed by clipping every sixth stitch and withdrawing the long continuous thread. Machine basting is firmer and more even than that done by hand in addition to being much quicker. TO SEW BIAS SEAMS Use a short stitch ans as light a tension as possible on the needle thread so that the thread is loose enough in the seam to allow the goods to stretch if necessary. TO REMOVE THE WORK Stop the machine with the thread take-up lever 5, Fig 10 at its highest point. Raise the presser foot by means of presser foot by means of presser foot. TO REGULATE LENGTH OF STITCH AND DIRECTION OF FEED. See Fig 20 The machine can be adjusted to make from 6 to 30 stitches to the inch, as indicated by the numerals on the stitch indicator plate. Loosen screw A and lower it to the bottom of the slot, then move lever B until its top edge is level with the figure denoting the number of stitches desired per inch. Raise screw A as far as possible and tighten it. Thus set, the machine will make the indicated number of stitches in a backward direction. TO REGULATE PRESSURE ON MATERIAL For ordinary sewing, the pressure of the pressure should be only heavy enough to prevent the material from rising with the needle and to enable the feed to move the work along evenly. To increase the pressure, turn the thumb screw W, Fig 21 clockwise or downward. To lighten the pressure, turn the thumb screw upward. THREAD TENSIONS For perfect stitching, the tension on the needle and bobbin threads must be heavy enough to pull the threads to the centre of the thickness of the material and make a firm stitch, as shown in Fig 22. If the needle thread lies straight along the top side of the material, the tension on the needle thread is too light, as shown in Fig 23. If the bobbin thread is too light, as shown in Fig 24. TO REGULATE NEEDLE THREAD TENSION (See Fig 25) The tension on the needle thread can be tested only when the presser foot is down. The numerals "0" to "9" on dial B, indicate the different degrees of tension that can be obtained. When the tension has been correctly set note the number at the indicator line C, so that this setting may be regained should the tension be altered for special work. To increase tension, turn the thumb nut A gradually to the left (counterclockwise) until the required tension is obtained. Each lower number denotes less tension. the tension indicator C is marked with the signs + and -, which indicate the direction in which to turn the thumb nut A for more or less tension. TO REGULATE BOBBIN THREAD TENSION The tension on the bobbin thread is regulated by screw F, Fig 32, which is nearest the centre of the tension spring on the outside of the bobbin case. To increase the tension, turn screw F over to the right. To decrease the tension on the bobbin thread has been once properly adjusted, it is seldom necessary to change it, as a correct stitch can usually be obtained by varying the tension on the needle thread. DARNING (See Fig 26) Raise needle to its highest point, turn machine back on its hinges, unscrew knurled screw A as afr as it will go, and move crank B down so that the screw A will enter the upper hole C. The screw should then be securely tightened. The feed is now inactive and will not impede free movement of the work. Restore machine to its working position and raise the presser bar. Remove the presser foot and fit Spring Darning Foot No. 121094 but do not tighten the hoop. Then lower the presser bar by means of its lifter, and adjust the height of the darning foot to allow just sufficient space for the free movement of the work in hand. After adjustment, tighten the the thumb screw securely. Now move the hoop backward and firmly tighten the screw A in the lower hole, and replace the presser foot for ordinary sewing. EMBROIDERY For surface embroidery, i.e. open work, remove the ordinary presser foot to give a clear view of the stitching. For lace embroidery, i.e. open work, remove the presser foot and fit Spring Foot No. 121094. For embroidery the feed should be lowered and the work handled as advised in the preceding paragraph. 201K Manual (Part Two) 201K Manu take-up spring 3 and to the right until it enters the fork 4. Up and from right to left through hole in take-up lever 5. Down through guide 6 on face plate. Down through guide 6 on face plate. Down through guide 6 on face plate begin sewing. TO REMOVE BOBBIN Raise the needle to its highest point. Draw to the left the slide (C) in the bed of the machine and remove the bobbin with the thumb and forefinger of the left hand, as shown in Fig 11. TO WIND BOBBIN See Fig 12 1. Place bobbin on spindle with pin of spindle entering hole in right side of bobbin. 2. Lock bobbin in place by pressing bobbin winder down until latch 15, Fig 12 engages. 3. Place spool of thread on spool pin 12. Draw thread under and between tension discs 13. Lead thread up through hole in bobbin 14 from the inside. 4. Hold hand wheel 16 and loosen knurled screw 17 by turning it over toward you. 5. Hold end of thread and operate machine as for sewing. Continue to hold end of thread until it breaks off. Allow tension discs to control flow of thread. Do not guide or hold thread when winding bobbin. The bobbin from spindle and tighten knurled screw 17. If pressure of bobbin winder pulley against hub of hand wheel is insufficient for winding the bobbin, press down bobbin winder until latch 15, Fig 13 drops and holds it in position. Loosen adjusting screw 18. If thread does not wind evenly on bobbin, loosen screw which holds tension bracket to the left if bobbin winds high on right; move bracket to the left if bobbin winds high on right; move bracket to the right if bobbin winds high on right; move bracket to the right if bobbin winds high on right; move bracket to the left if bobbin winds high on right; move bracket to the right if bobbin winds high on right; move bracket to omitting item 4. TO REPLACE BOBBIN Hold the bobbin between the thumb and forefinger of the left hand, the thread drawing from right to left, as shown in Fig 14. Place the bobbin case and draw the thread into the slot 1, Fig 15 in the bobbin case, as shown. Draw the thread backward between the bobbin case and the tension spring until it reaches the notch 2, Fig 16, then pull the thread toward the right, as shown in Fig 16. Close the slide, as shown in Fig 17. TO PREPARE FOR SEWING Have the thread toward the right, as shown in Fig 17. TO PREPARE FOR SEWING Have the slide, as shown in Fig 18. Close the slide, as shown in Fig 18. Close the slide, as shown in Fig 18. Close the slide, as shown in Fig 19. Close the slide t you until the needle moves down and up again to its highest position, thus catching the bobbin thread and the bobbin thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread and the bobbin thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread and the bobbin thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the throat plate as shown in Fig 18. Lay both thread will come up with it through the hole in the hole the needle the material is to be located so that when the presser foot is lowered, the threads will be firmly held between the feed and the presser foot. 201K Manual (Part Three) 201K Manual (Part Four) Back to Main Index

